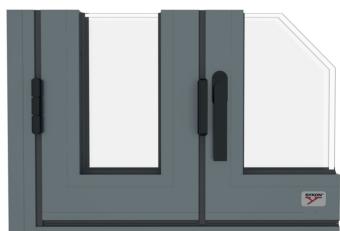




INTRODUCTION

The Bi-Fold S77 was developed based on the existing S77 profiles & accessories of windows and doors and was tested by PIV European test facility. It has a very large sash height and width which offers maximum design freedom. The maximum sash height can be up to 3.5 Meters. We have a wide range of configuration options: outward and inward opening folding systems, even and odd number of leaves, combination of passage door with folding systems, for end variations for doubl e-sided folding systems, 90° solutions. Up to 14 leaves can be used in one folding system. The threshold can be recessed into the floor to optimize accessibility. The aesthetic effect is underlined by high-quality rollers and fittings embedded in the sash profile

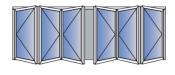




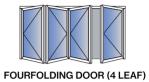


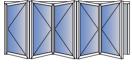
TYPOLOGIES

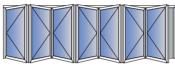


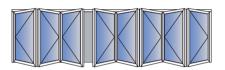


SIXFOLDING DOOR (6 LEAF)









EIGHTFOLDING DOOR (8 LEAF)

FIVEFOLDING DOOR (5 LEAF)

SEVENFOLDING DOOR (7 LEAF)

TECHNICAL CHARACTERISTICS

Visible aluminium face width	105 mm
Frame height	46.5 mm
Frame width	77 mm
Sash height	68 mm
Sash width	77 mm
Sash weight	Upto 120 Kg
Glazing	up to 52 mm
Sealing fro glazing	EPDM or Silicone Rubber
Insulation	Polyamide 16/32 MM

CERTIFICATES

Air permeability EN 1026, EN 12207	CLASS 4
Watertightness EN 1027, EN 12208	CLASS E1650
Resistance to wind load EN 12210, EN 12211	CLASS A3
Burglar resistance EN 1627-1630	RC3
Thermal Insulation EN 10077-2	U _f = from 1.1 W/m ² K depending on type, dimensions and glazing
Sound reduction EN 14351, EN 717	Rw (C;Ctr) = 41 (-2;-5) db



